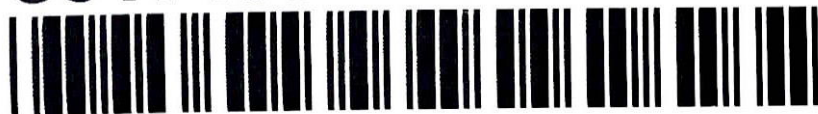


DART
AEROSPACE
S017400

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Strut Tube

PART NO: D4775-1

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/05/17

Job No: 168405



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-1

Job Sheet 168405



Part No: D4775-1

Job Qty: 25 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Production

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C SHEET 2 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.09.26 AS PER REV.B
DD VERF:JLM IPP REV:C 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Machining		<i>[Signature]</i> 17/12/05
100	Doosan	25 pcs	11/23/17	11/23/17	0.45	11.01	Doosan		<i>[Signature]</i> 17/12/05
110	QC	25 pcs	11/23/17	11/23/17	0.00	0.00	QC2		<i>[Signature]</i> 17/12/05
120	QC	25 pcs	11/23/17	11/23/17	0.00	0.00	QC8		<i>[Signature]</i> 17/12/06
130	HandFinish	25 pcs	11/23/17	11/23/17	0.00	0.87	HandFinish1		<i>[Signature]</i> 2017-12-06 JLC
140	QC	25 pcs	11/23/17	11/23/17	0.00	0.00	QC7		<i>[Signature]</i> BR 17-12-6
150	Powdercoat	25 pcs	11/24/17	11/24/17	0.00	0.39	Powdercoat1		<i>[Signature]</i> BR 17-12-7
155	QC	25 pcs	11/24/17	11/24/17	0.00	0.00	QC3		<i>[Signature]</i> 17-12-7
160	Packaging	25 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3		<i>[Signature]</i> 17-12-7
170	QC21-SA	25 Ea	11/24/17	11/24/17	0.00	0.00	QC21		<i>[Signature]</i> 17-12-7

Part Op 100 - 1- Turn as per Folio FB166 Rev: _____ & Dwg D4775 Rev: _____ 2- Tap for 3/8-24 Helical insert check with GO/
Descriptions: NO GO gauge 3
150 - START TIME: *8:40* *OV.T: 3:20* *FINISH: 9:10* *M 138077* *138467*

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6T0.625W.125	27	56	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 11:58 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :			MRB (QSI042) Approval
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

